



Ornamental Privacy Screen Fence
Section 32 31 19

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Furnish labor, materials and equipment to include privacy fencing for the referenced project.

1.02 SUBMITTALS

A. Changes in specification are only upon written approval by customer.

B. Shop Drawings: Shall consist of dimensions, sizes, finishes and post foundations.

C. Product Data: Manufacturer's certification indicating material compliance and installation.

D. Samples: Color selections for polyester powder coated finishes. If requested, samples of fence components delivered to customer.

PART 2 PRODUCTS

2.01 MANUFACTURER

A. Iron World, 9390 Davis Ave. Howard County, MD 20743 (phone (301) 766-7448 fax (301)776-7449, web-site www.IronWorldFencing.com).

Additional qualified manufacturers having a minimum of 5 years experience manufacturing ornamental picket fencing will be reviewed by the customer to determine conformity to the following specifications for design, size, gauge of metal parts and fabrication.

B. Ornamental Privacy Fence:

Style: _____ (Height: _____)

C. Approved Manufacturer:

Iron World, Howard County, MD
Telephone 301-776-7448
Fax 301-776-7449

www.IronWorldFencing.com

2.02 ORNAMENTAL PRIVACY FENCE

A. Fence Boards: Boards shall be 25 gauge steel min, conforming to the requirements of ASTM A-653 and shall have a hot-dipped galvanized coating designation G-60, zinc coating (0.60 oz/ft²).

B. Rails: Horizontal U” channels shall be 1½” x 1 ⅜” x 1 ½” 11 gauge wall thickness (.120”) and galvanized: G60 zinc coating 0.60 oz/ft². Manufactured per ASTM A653 with a 50,000 psi (344 mpa) yield strength. Rails shall be mechanically punched to receive pickets and drive rivets. Attach rails to brackets using 2 each 1/4” industrial drive rivets.

C. Posts: Manufactured using galvanized steel tube, inside and outside, produced per ASTM A787 with a G60 zinc coating, 0.60 oz/ ft². steel to have 45,000 psi (310 mpa) yield strength. Post size 4” square minimum having a 12 gauge wall thickness.

D. Finish: All posts, caps and fence panels shall be polyester coated individually after fabrication to thoroughly coat all surfaces for additional corrosion protection. All components enter a 5 stage in line cleaning process to prepare the galvanized surfaces for complete adhesion of the finish coat. Components are given a TGIC polyester resin powder coating applied by the electrostatic spray process to 3.0 mil thickness. The finish is baked in an oven for 15 — 20 minutes at a temperature ranging from 400°F. Colors are available in black or white (brown, ensor green, woodland green and specials).

2.03 ACCESSORIES

A. Post Caps: Aluminum or formed steel manufactured to form a weather-tight closure. Caps shall be ball type or flat top (choose one) style on each post.

B. Rail/Post Brackets: Standard 1½” x 1 ⅜” x 1½”, 11 gauge galvanized steel channels. Cover to be pressed to bracket for permanent installation. Bracket shall be fastened to post with one spray galvanized hex bolt. Rails shall be fastened to bracket with aluminum air craft rivets with 1500# break load.

C. Rings: Cast aluminum rings attached to rails by insertion of mounting block into upper rail. Rings attached to rails with standard drive rivet to prevent removal.

D. Boards shall be secured to rails with ¼” aluminum industrial drive rivets to prevent movement. Rivets have a sheer strength of 1,500# and a holding power of 1,100#.

2.04 GATES

Ornamental privacy swing gates (see additional specifications).

2.05 SETTING MATERIALS

A. Concrete: Minimum 28 day compressive strength of 2,500 psi.

B. Plated Post: Provide 3/8" steel base plates with 4 holes for surface mounting where indicated.

PART 3 EXECUTIONS

3.01 EXAMINATION

A. Fence layout to be surveyed and staked by customer on finish grades.

B. Property lines and legal boundaries of work to be clearly established by the general contractor or property owner.

3.02 FENCE INSTALLATION

A. Install fence per fence industry standards.

B. Set post by calling manufacturer for exact settings.

C. Set posts in concrete having a diameter 4 times the diameter of the post, and 6" deeper than the bottom of the post. Forms are not necessary or recommended.

D. Check each post for vertical and top alignment.

E. Attach panels to brackets using two 1/4 aluminum air craft rivets.

3.03 INSTALL AND SECURE SPECIFIED POST TOPS

3.04 CLEANING

A. Clean up debris and remove from the site.